

# METALCO MFG, INC.

700 West 20th ST. Hialeah, FL 33010

Metal gauges for single wall round duct shall be as follows:

Round Duct with Maximum 6" W.G. Positive And Negative Static Pressure

Diameter	Gage
4 Thru 12	26
12 Thru 28	24
28 Thru 44	22
44 and up	20

Metal gauges for single wall Oval duct shall be as follows:

Oval Duct with Maximum 6" W.G. Positive And Negative Static Pressure

Stock Diameter	Gage
4 Thru 16	22
16 Thru 36	22
36 and up	20

Metal gauges for Double wall round duct shall be as follows:

Round Duct with Maximum 6" W.G. Positive And Negative Static Pressure

Inside Diameter	Perforated	Non-Perforated	Outside Diameter	Gage
4 Thru 12	22	26	6 Thru 14	26
12 Thru 28	22	24	14 Thru 30	24
28 Thru 44	22	22	30 Thru 46	22
44 and up	20	20	46 and up	20

Metal gauges for Double wall Oval duct shall be as follows:

Oval Duct with Maximum 6" W.G. Positive And Negative Static Pressure

Inside Stock Diameter	Perforated	Non-Perforated	Outside Stock Diameter	Gage
4 Thru 16	22	26	4 Thru 16	22
16 Thru 36	22	24	16 Thru 36	22
36 and up	20	22	36 and up	20

Metal gauges for Single-wall and Double wall Rectangular duct shall be as follows:  
Rectangular Duct with Maximum 6" W.G. Positive And Negative Static Pressure

Largest Duct Dimension	Gage	Perforated
up to 11"	26	22
12"-30"	24	22
31"-54"	22	22
55-70"	20	20
70" and up	18	20